

PART NO. 21015

Instruction Sheet

OE UPPER CONTROL ARM HARDWARE REPLACEMENT KIT FORD BRONCO

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise front of vehicle and securely support.
2. Remove arm-to-frame bolt per manufacturer procedure ensuring proper knuckle support is used to protect wiring and hosing from excessive stress. Discard original hardware.
3. Place one supplied washer onto head of new arm-to-frame bolt. Install arm-to-frame bolt by reversing removal process. Place second supplied washer over protruding end of bolt.
4. Using provided nut, torque to 120 ft-lb [163 Nm].



WARNING: Tightening fasteners with vehicle in raised position may cause premature bonded rubber bushing failure. Follow proper guidance depending on bushing type/technology.

5. Lower vehicle and road test.

NOTE: It is recommended to check alignment readings after disassembling suspension components.

Always check for proper clearance between suspension components and other components of the vehicle.



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